

INTERNATIONAL BENCHREST SHOOTERS 2024

FACTORY CLASS RULES FOR 600 AND 1000 YARD COMPETITION

Factory Class Rules are as follows:

Firearms must be produced from a manufacturer that produces at least 5,000 units annually. No custom shop rifles will be allowed.

Rifles may contain only products produced from the original manufacturer of the Firearm. (Exceptions to this rule include pillars, epoxies, muzzle brakes that will not exhaust in a rearward direction and optical equipment)

Factory Triggers may be adjusted, Actions may be pillar and/or epoxy bedded, Rifle barrels may be ported, lapped and/or free floated. The rechambering of a factory barrel is not allowed and factory markings must remain visible.

Caliber may not exceed .4 in barrel groove diameter.

An "accuracy asset" may be temporarily employed on the forearm of a rifle.

A bipod, sand bags and/or a mechanical front rest that complies with current IBS LR rules may be used to support the front end of a rifle. A sand bag may support the rear end of the rifle providing it does not restrict the rearward movement of the rifle during recoil.

Semi-Automatics rifles are allowed and must employ an "Empty Chamber Flag" when not included in an active relay. All Rifles must be fired as a single shot and comply with the above rules.

All equipment used in the Factory Class is subject to inspection by referees at any time during a match. Range officials reserve the right to not allow participation due to any safety concerns.

The course of fire will be typical to the current, Light Gun Course of Fire as described in the current IBS LR Rule Book for both 600 yard and 1000 yard as required. Ranges have the option of shooting Factory Class concurrently with other Relays.

All ranges have the option of employing the respective 600 and 1000 yard IBS SOY system if one is available.

The IBS LR committee may establish an independent SOY record keeping system. Records will be verified according to present IBS LR rules.

The SOY program for Factory will be handled through the respective committee if they decide one is necessary and participation warrants one.